



200° alkoxy carbonyl; 1-200° mono-alkylamino carbonyl; 1-200° alkylcarbamoyloxy; 1-200° alkylcarbamoylamino; formyl; halogen (CN, CH or CO).

T = divalent iso- or heterocyclic gp.

Y' = Y', O, CH<sub>2</sub>O, CH=O, CH=N, N=CH or N=N; and r = 0-5.

The gps. in parts A, A', A'', A''' and Z, Z' are the same.

#### PREFERRED COMPOSITION

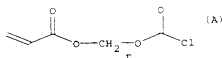
(I, 2) contain 1-98 mol % (I), 1-98 mol % (II), and 0.01-99 mol % (III) and comprise 60-99.999 wt % (I)-(II) and 0.001-40 wt % chiral ep is in w.r.t. the compsn.

#### PREFERRED PREPARATION

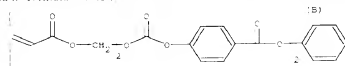
The reaction is carried out in the presence of an inorganic base.

#### EXAMPLE

A soln. of 5 mmols, 1,4-bis(4'-hydroxybenzyl)-benzoyloxy-benzene (mesogenic diol) and 20 ml pyridine was added at 0°C to a soln. in ml CH<sub>2</sub>Cl<sub>2</sub> of 12 mmoles chloroformate having the following formula (A).



The reaction mixt. was stirred for 3 h. at room temp., then dil. HCl was added to ppt. the prod. and this was filtered off, washed and purified by recrystallisation. The liq. crystalline temp. range was 124-162°C and its formula was (B).



(KB)  
(54pp2382DwgNo 000)

[WC] 9700600-A/3